SYNTHETIC ROOF UNDERLAYMENT

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TECHNO SB° 25 INSTALLATION

- 1. Please insure the roof deck is clean, smooth, and dry prior to beginning installation.
- 2. TECHNO SB° 25 is laid out horizontally (parallel) to the eave with the printed side up, with 3" (76mm) horizontal laps and 6" (152 mm) vertical laps. On roof slopes less than 4:12, TECHNO SB° 25 should be lapped at 24" (61 cm) or to center line as printed, over the underlying course.
- 3. TECHNO SB° 25 should be attached to the roof using plastic cap roofing nails or staples having a 1" (25mm) diameter plastic cap. Spacing should be at 6" (15 cm) on center at both horizontal and vertical caps for normal wind zones or high wind zones and coastal areas. In all cases fasten at 12" (30 cm) from end laps of the roll in the field of the roof. The pre-printed nail pattern spacing described above applies to normal as well as high wind conditions.
- 4. The use of staples, 3/8" head diameter EG smooth shank roofing nails or 12 gauge corrosion resistant ring shank nail having a 1" diameter cap or ting tag to attach TECHNO SB® 25 is permitted only when the final roof covering is to be installed within twenty-four hours. Pneumatic staple guns are not recommended.
- 5. Where seams and joints require the use of sealant or adhesives, use a high quality, low solvent, asbestos free, plastic roofing cement meeting ASTM D-4586 Type 1, Federal Spec SS-153 Type 1 and consult manufacturer's installation instructions.
- 6. Depending on roof pitch and surface conditions, it is recommended that roof jacks, toe-boards or a storage platform be secured to support roofing materials placed on roof.
- 7. TECHNO® SB 25 is not designed for indefinite outdoor exposure, and it is recommended that installation of the final roof covering take place within 6 months.
- 8. As with any roofing product, always be careful to observe safe roofing codes and practices as by OSHA Standard 29 CFR Fall Protection Systems Criteria and Practices 1926.502.



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